

### S1C17 Family C Compiler Package Ver.3.2.x

# S5U1C17001C Release History and Issues

#### Evaluation board/kit and Development tool important notice

- 1. This evaluation board/kit or development tool is designed for use for engineering evaluation, demonstration, or development purposes only. Do not use it for other purposes. It is not intended to meet the requirements of design for finished products.
- 2. This evaluation board/kit or development tool is intended for use by an electronics engineer and is not a consumer product. The user should use it properly and in a safe manner. Seiko Epson dose not assume any responsibility or liability of any kind of damage and/or fire coursed by the use of it. The user should cease to use it when any abnormal issue occurs even during proper and safe use.
- 3. The part used for this evaluation board/kit or development tool may be changed without any notice.

#### **NOTICE**

No part of this material may be reproduced or duplicated in any form or by any means without the written permission of Seiko Epson. Seiko Epson reserves the right to make changes to this material without notice. Seiko Epson does not assume any liability of any kind arising out of any inaccuracies contained in this material or due to its application or use in any product or circuit and, further, there is no representation that this material is applicable to products requiring high level reliability, such as, medical products. Moreover, no license to any intellectual property rights is granted by implication or otherwise, and there is no representation or warranty that anything made in accordance with this material will be free from any patent or copyright infringement of a third party. When exporting the products or technology described in this material, you should comply with the applicable export control laws and regulations and follow the procedures required by such laws and regulations. You are requested not to use, to resell, to export and/or to otherwise dispose of the products (and any technical information furnished, if any) for the development and/or manufacture of weapon of mass destruction or for other military purposes.

All brands or product names mentioned herein are trademarks and/or registered trademarks of their respective companies.

### **Table of Contents**

1. R	elease History	2
GNU	J17 3.2.0: Apr. 19, 2019	2
	J17 3.1.2: Dec. 13, 2017	
GNU	J17 3.1.1: Jan. 20, 2017	4
GNU	J17 3.1.0: Apr. 11, 2016	5
GNU	J17 3.0.5: Oct. 30, 2015	6
GNU	J17 3.0.4: May. 27, 2015	7
GNU	J17 3.0.3 (GNU17 3.0 Beta2): Apl. 27, 2015	8
GNU	J17 3.0.2 (GNU17 3.0 Beta): Apl. 03, 2015	9
GNU	J17 3.0.1 (GNU17 3.0 Alpha2): Feb. 28, 2015	10
GNU	J17 3.0.0 (GNU17 3.0 Alpha): Jan. 30, 2015	11
2. K	nown Issues	12
2.1	IDE	12
2.2	C Compiler	12
2.3	Library	13
2.4	Assembler	14
2.5	Linker	14
2.6	Debugger	14
0.7	ICD driver	15
2.7		
2.7	Other Tools	

### 1. Release History

### GNU17 3.2.0: Apr. 19, 2019

	Changes	Issues	Resolved Issues
IDE	<ul><li>Corresponds to GCC6.4.</li><li>GDB command file was updated.</li></ul>	IDE-009 IDE-011	
C Compiler	<ul><li>Corresponds to GCC6.4.</li><li>Deleted GCC3.3.</li></ul>	GCC-002 GCC-003 GCC-007	
Library	Corresponds to GCC6.4	LIB-002 LIB-003	
Assember	• None		
Linker	• None		
Debugger	<ul> <li>Added profiler and coverage function.</li> <li>Added LCD panel simulater function.</li> <li>Standard output function was updated.</li> <li>Added standard input function.</li> </ul>	GDB-004 GDB-008 GDB-014 GDB-015 GDB-016	
ICD Driver	• None		
Other Tools	C17 MCU model-specific information was updated.	ETC-003	

### GNU17 3.1.2: Dec. 13, 2017

	Changes	Issues	Resolved Issues
IDE	MCU definition of EmbSysRegView was updated.	IDE-009 IDE-011	
C Compiler	• None	GCC-002 GCC-003	
Library	• None	LIB-002 LIB-003	
Assember	• None		
Linker	• None		
Debugger	Failures detected by in-hose test are corrected.	GDB-004 GDB-008	GDB-009 GDB-010 GDB-011 GDB-012 GDB-013
ICD Driver	• None		
Other Tools	C17 MCU model-specific information was updated.	ETC-003	

GNU17 3.1.1: Jan. 20, 2017

	Changes	Issues	Resolved Issues
IDE	<ul> <li>The version of Eclipse was changed from 4.5.1 to 4.5.2.</li> <li>Wizard to create "GNU17 Linker Script" was defined.</li> <li>Linker scripts are selectable in GNU17 Setting of the project property.</li> <li>"c17 flv" and "c17 flvs" command are able to execute from the C17/debug command menu.</li> <li>GNU17 project template was updated.</li> <li>MCU definition of EmbSysRegView was updated.</li> <li>Failures detected by in-house test are corrected.</li> </ul>	IDE-009 IDE-011	
C Compiler	Failures detected by in-house test are corrected.	GCC-002 GCC-003	
Library	<ul> <li>crt0.o, libc.a, libg.a and libgcc.a were re-build.</li> <li>Failures detected by in-house test are corrected.</li> </ul>	LIB-002 LIB-003	
Assember	• None		
Linker	The method of updating debugging information was changed, when the optimization of the output code size (-relax) was specified.		GLD-002
Debugger	<ul> <li>ICDmini 1.0/1.1/2.0 are supported.</li> <li>MCU definition of ES-Sim17 (Peripheral Circuit Simulator) was updated.</li> <li>Convenience variable \$icdLastLapTime, \$icdLastLapUs, \$icdTotalLapTime and \$icdTotalLapUs were defined to show the lap time. It is possible to use with ICDmini environment.</li> <li>Failures detected by in-hose test are corrected.</li> </ul>	GDB-004	GDB-002 GDB-006 GDB-007
ICD Driver	• The driver for ICDmini 1.0/1.1/2.0 is included.		
Other Tools	<ul> <li>The ptd.exe was updated to output error messages according to the GNU17 manual.</li> <li>External builder tools (make and post-build batch) were bundled.</li> <li>C17 MCU model-specific information was updated.</li> <li>Sample projects were updated using new project template.</li> </ul>	ETC-003	ETC-002

### GNU17 3.1.0: Apr. 11, 2016

	Changes	Issues	Resolved Issues
IDE	<ul> <li>The version of Eclipse was changed from 4.4.1 to 4.5.1.</li> <li>SP register initial value, flash security key and flash protect bits are prepared in GNU17 Setting of the project property.</li> <li>IDE menu "C17" was added.</li> <li>GDB command files (reset.gdb / reset_target.gdb / userdefine.gdb) are able to execute from IDE.</li> <li>Details of PSR are able to check in Register View.</li> <li>MCU definition of EmbSysRegView plug-in was updated.</li> <li>Failures detected by in-house test are corrected.</li> </ul>	IDE-009	IDE-010
C Compiler	<ul> <li>The version of GCC was changed from 4.9.1 to 4.9.3.</li> <li>Failures detected by in-house test are corrected.</li> </ul>	GCC-002 GCC-003	GCC-005 GCC-006
Library	<ul> <li>crt0.o, libc.a, libg.a and libgcc.a were re-build.</li> <li>Failures detected by in-house test are corrected.</li> </ul>	LIB-002 LIB-003	
Assember	• The version of binutils was changed from 2.24 to 2.25.1.		
Linker	• The version of binutils was changed from 2.24 to 2.25.1.		
Debugger	<ul> <li>ES-Sim17 (Peripheral Circuit Simulator) was added.</li> <li>Failures detected by in-hose test are corrected.</li> </ul>	GDB-002 GDB-004	GDB-005
ICD Driver	• None		
Other Tools	<ul> <li>New sample projects were added.</li> <li>C17 MCU model-specific information was updated.</li> </ul>	ETC-002	

### GNU17 3.0.5: Oct. 30, 2015

	Changes	Issues	Resolved Issues
IDE	<ul> <li>Wizard to create "GNU17 Debug Configuration" was defined.</li> <li>Creation of PA file was changed to the last step of the post build process, because it is not able to create PA file for the program on RAM.</li> <li>A dummy g++ (calls xgcc) was prepared for the environment checker of IDE. It is not a C++ compiler.</li> <li>Making "inc" folder and setting it to the include path were added when the project was made newly.</li> <li>The parameter of the c17 model command of debugger command file "gdb*.ini" follows to the change of Target CPU.</li> <li>The parameter of the c17 model_path command of debugger command file "gdb*.ini" follows to the GNU17 installation folder.</li> <li>The problem of outputting ROM data different from the size specification of some MCUs was solved.</li> <li>EmbSysRegView plug-in was installed.</li> <li>Failures detected by in-house test are corrected.</li> </ul>	IDE-009	IDE-004 IDE-005 IDE-006
C Compiler	<ul> <li>The definition of "stdarg.h" was changed to pass the arguments of struct, long long, double and etc. to the function taking variable number of arguments.</li> <li>Failures detected by in-house test are corrected.</li> </ul>	GCC-002 GCC-003	GCC-004
Library	<ul> <li>crt0.o, libc.a and libg.a were re-build.</li> <li>Failures detected by in-house test are corrected.</li> </ul>	LIB-002 LIB-003	
Assember	• None		
Linker	<ul> <li>*.o files containing no program code became linkable.</li> <li>The issue that the linker sometimes fails in the main function linkage at O2 or more optimization level was corrected.</li> <li>Failures detected by in-house test are corrected.</li> </ul>		
Debugger	<ul> <li>break and tbreak commands were changed to use hardware breakpoints, if it is possible.</li> <li>Failures detected by in-hose test are corrected.</li> </ul>	GDB-002 GDB-004	
ICD Driver	The ICD driver was signed.		
Other Tools	<ul> <li>Installation processing was changed so that all users on installed PC might use GNU17.</li> <li>The method of WinMDC's checking the size of input ROM data was changed.</li> <li>New sample projects were added.</li> <li>C17 MCU model-specific information was updated.</li> </ul>		

### GNU17 3.0.4: May. 27, 2015

	Changes	Issues	Resolved Issues
IDE	Project type to create libraries is supported.	IDE-004	IDE-001
		IDE-005	IDE-002
		IDE-006	IDE-003
			IDE-007
			IDE-008
C Compiler	Failures detected by in-house test are corrected.	GCC-002	GCC-001
		GCC-003	
		GCC-004	
Library	<ul> <li>crt0 is available with gcc3.</li> <li>libg.a was implemented again to ignore compiler</li> </ul>	LIB-002	LIB-001
	optimizations.	LIB-003	
	limits.h was updated because of UINT_MAX,  USUBT MAY LONG MAY and SUBT MIN definitions		
	<ul> <li>USHRT_MAX, LONG_MAX and SHRT_MIN definitions.</li> <li>GCC4 Emulation library and ANSI library were built with GCC4.</li> </ul>		
Assember	Failures detected by in-house test are corrected.		GAS-001
Linker	Removing unnecessary "ext" instructions is supported.		GLD-001
Debugger	• None	GDB-002	GDB-001
		GDB-004	
ICD Driver	• None		DRV-001
Other Tools	None		ETC-001

### GNU17 3.0.3 (GNU17 3.0 Beta2): Apl. 27, 2015

	Changes	Issues	Resolved Issues
IDE	Failures detected by in-house test are corrected.	IDE-001	IDE-002
		IDE-004	IDE-003
		IDE-005	
		IDE-006	
		IDE-007	
		IDE-008	
C Compiler	Failures detected by in-house test are corrected.	GCC-001	
		GCC-002	
Library	Symbol names defined by libg.a are changed to WRITE_FLASH and WRITE_BUF.	LIB-001	
	• Entries for gcc4 are appended to libgcc.a.	LIB-002	
Assember	• None	GAS-001	
Linker	Default linker script is updated.	GLD-001	
Debugger	Failures detected by in-house test are corrected	GDB-001	
		GDB-002	
		GDB-004	
ICD Driver	• None	DRV-001	
Other Tools	• None	ETC-001	

### GNU17 3.0.2 (GNU17 3.0 Beta): Apl. 03, 2015

	Changes	Issues	Resolved Issues
IDE	<ul> <li>Generating new GNU17 V3 project is available.</li> <li>Importing GNU17 V2 project is available.</li> <li>Setting GNU17 project properties is available.</li> </ul>	IDE-001 IDE-002 IDE-003	
C Compiler	<ul> <li>Failures detected by in-house test are corrected</li> <li>Generating delayed branch instructions are supported.</li> </ul>	GCC-001	
Library	<ul><li>The following libraries were re-compiled.</li><li>libg.a</li></ul>	LIB-001	
Assember	• None	GAS-001	
Linker	Default linker script is updated.	GLD-001	
Debugger	Failures detected by in-house test are corrected	GDB-001 GDB-002 GDB-004	
ICD Driver	• None	DRV-001	
Other Tools	<ul> <li>The following tools were added.</li> <li>moto2ff.exe</li> <li>sconv32.exe</li> </ul>	ETC-001	

### GNU17 3.0.1 (GNU17 3.0 Alpha2): Feb. 28, 2015

	Changes	Issues	Resolved Issues
IDE	• None	IDE-001	
C Compiler	Failures detected by in-house test are corrected	GCC-001	
Library	<ul> <li>The following libraries were re-compiled.</li> <li>crt0.o</li> <li>libg.a</li> </ul>	LIB-001	
Assember	• None	GAS-001	
Linker	• None	GLD-001	
Debugger	Debugging the target system using the ICDmini3 is available.	GDB-001	GDB-003
		GDB-002	
ICD Driver	None	DRV-001	
Other Tools	• None	ETC-001	

### GNU17 3.0.0 (GNU17 3.0 Alpha): Jan. 30, 2015

Changes	Issues
<ul> <li>The version of Eclipse was changed from 3.4.0 to 4.4.1.</li> <li>The plug-in for GNU17 2.x was deleted.</li> </ul>	IDE-001
<ul> <li>The version of GCC was changed from 3.3.2 to 4.9.1.</li> <li>The following command line options were deleted.</li> <li>-mshort-offset</li> </ul>	GCC-001
<ul> <li>The following libraries were added.</li> <li>crt0.o</li> <li>libg.a</li> </ul>	LIB-001
<ul> <li>The version of binutils was changed from 2.10.1 to 2.24.</li> <li>The following command line options were deleted.</li> <li>-mc17_ext</li> </ul>	GAS-001
<ul> <li>The version of binutils was changed from 2.10.1 to 2.24.</li> <li>The following command line options were deleted.</li> <li>-c17-overlap-noerr</li> <li>-c17-memoryover-noerr</li> </ul>	GLD-001
<ul> <li>The version of gdb was changed from 5.1.1 to 7.8.</li> <li>The following command line options were added.</li> <li>model</li> <li>model_path</li> <li>The following command line options were deleted.</li> <li>c17-cmw</li> <li>c17-double_starting</li> </ul>	GDB-001 GDB-002
<ul> <li>added.</li> <li>Icdmini3 was added to Type of the target command for the ICDmini3 support.</li> <li>Some GNU17 original commands were deleted.</li> </ul>	
ICDmini3 was supported.	DRV-001
<ul> <li>The version of binutils was changed from 2.10.1 to 2.24.</li> <li>The following tools were deleted.</li> <li>make.exe</li> <li>ccap.exe</li> <li>moto2ff.exe</li> <li>sconv32.exe</li> <li>LCDUtil17</li> </ul>	ETC-001
	<ul> <li>The version of Eclipse was changed from 3.4.0 to 4.4.1.</li> <li>The plug-in for GNU17 2.x was deleted.</li> <li>The version of GCC was changed from 3.3.2 to 4.9.1.</li> <li>The following command line options were deleted.</li> <li>-mshort-offset</li> <li>-mno-sjis-filt</li> <li>The following libraries were added.</li> <li>crt0.0</li> <li>libg.a</li> <li>The version of binutils was changed from 2.10.1 to 2.24.</li> <li>The following command line options were deleted.</li> <li>-mc17_ext</li> <li>The version of binutils was changed from 2.10.1 to 2.24.</li> <li>The following command line options were deleted.</li> <li>-c17-overlap-noerr</li> <li>-c17-memoryover-noerr</li> <li>The version of gdb was changed from 5.1.1 to 7.8.</li> <li>The following command line options were added.</li> <li>-model</li> <li>-model_path</li> <li>The following command line options were deleted.</li> <li>-c17-cmw</li> <li>-c17-double_starting</li> <li>Commands correspoinding to new comand line options were added.</li> <li>Icdmini3 was added to Type of the target command for the ICDmini3 support.</li> <li>Some GNU17 original commands were deleted.</li> <li>ICDmini3 was supported.</li> <li>The version of binutils was changed from 2.10.1 to 2.24.</li> <li>The following tools were deleted.</li> <li>make.exe</li> <li>ccap.exe</li> <li>moto2ff.exe</li> <li>sconv32.exe</li> </ul>

#### 2. Known Issues

#### 2.1 IDE

IDE-011 Breakpoints deleted from the Breakpoints view might remain on the Editor as a marker. In this case, it is necessary to display the Markers view, and to delete the marker.

IDE-010	Project building fails when the installed path contains space characters.
IDE-009	When "GCC Version" is changed on "GNU17 Setting" page of the project property, don't see "C/C++ Bulid / Settings" page until the property dialog is closed.
IDE-008	When "Target CPU" and "Memory Model" was changed on "GNU17 Setting" page of the project property, it is necessary to build, clean and build the project again.
IDE-007	When "GCC Version" was changed on "GNU17 Setting" page of the project property, it is necessary to restart Eclipse. (Including new gcc3 project, because gcc4 is default setting.)
IDE-006	If "Debug configuration" of the project has been removed, it is necessary to set parameters of new "Debug cofiguration" manually.
IDE-005	In case of the program located on the RAM, its builder reports an error at creating the PA file.
IDE-004	The Problem window shows a message: Progrm ""g++""not found in PATH.
IDE-003	Project should be set manually when [GCC Version] (C compiler) 3.3 is selected.  Copy sample liker script "sample/sample_gcc3/elf32c17.x" to the project folder.  Adjust the project's [C/C++Build] > [Settings] > [Tool Settings] properties as followings:  Change [Cross Settings] > [Path] setting to "C:\text{YEPSONYGNU17V3Ygcc3"}.  Add following libraries to [Cross GCC Linker] > [Libraries] > [Libraries (-l)].  c  stdio  gcc\text{GCC17_COPRO}  Add "-T\text{Yelf32c17.x"} to [Cross GCC Linker] > [Miscellaneous] > [Other options].
IDE-002	Installation destination folder should be C:\text{YEPSON\text{YENU17V3}}.
IDE-001	The test is not completed.

#### 2.2 C Compiler

GCC-007 When using GCC 6.4 and compiling under the following conditions, an internal error occurs.

- GNU17V3 setting
  - Optimization option: -O1
  - Memory model: REGULAR(-mpointer24)
- User source code
  - (1) It is volatile and has an array in the stack.
  - (2) Access the problem array in the loop to be optimized.
    - \*If the number of loops is fixed and loops more than once, the loops are optimized.

```
[User source code examples that cause problems]
  int sub( int e, int *p ) {
     if (e == *p) {
         return(0);
     } else {
        return(1);
  }
  int main( void ) {
     volatile int ary[] = \{0, 1, 2\};
                                                    ... problem array
     int i, flg = 0;
                                                    ... loop to be optimized
     for(i = 0; i < (3); i++) {
       flg += sub( (int)ary[i], (int *)&ary[i] );
                                                    ...access the problem array in the loop
     return(flg);
```

There is a problem with the optimization of loops in local volatile arrays. Please do one of the following.

- Do not use volatile.
- Take an array out of a function.
- Do not use loops.
- GCC-006 Values indicating the register allocated to variables are different from what the debugger expects.
- GCC-005 Bit shift operations might overwrite a register operation immediately before
- GCC-004 The compiler may output unexpected results when "struct" "long long" "double" type arguments are passed to a variable arguments function. Please confirm the function acts appropriately by the output program.
- GCC-003 How to pass arguments of some types is different in GCC4 and GCC3. Please re-build the existing program from sources through GCC4.
- GCC-002 When calling a function which has double or long long type arguments, The way to pass those arguments is different from the manual.
- GCC-001 The test is not completed.

#### 2.3 Library

- LIB-003 GCC4 uses the existing libraries developed for GCC3.
- LIB-002 Corresponding to the compiler issue GCC-002, functions replacing arguments are included in the emulation library.
- LIB-001 The test is not completed

#### 2. Known Issues

#### 2.4 Assembler

GAS-001 The test is not completed.

#### 2.5 Linker

GLD-002	When the optimization of the output code size (-relax) option is specified, debugging information
	might not follow to the optimized address.

GLD-001 The test is not completed.

#### 2.6 Debugger

GDB-016 Derivation problem of GDB-015.

When objdump option (-g) is used with objdump.exe for .elf generated under the following conditions, debug information is not output.

• GNU17V3 setting GCC version : GCC6.4 Debug level : -g

The objdump option (-g) is not used because objdump.exe does not accept \_\_int24.

- GDB-015 Under the following conditions, the debugger can not recognize the values of unsigned long and long long.
  - GNU17V3 setting

GCC version : GCC6.4 Debug level : -gstabs

When using GCC 6.4, it is standard to set debug level to "Default (-g)".

- GDB-014 If you terminate after repeating Resume / Step into / Step over with five or more hardware breakpoints pasted, it may not be able to end normally and a Windows error may occur.
- GDB-013 Even if five or more breakpoints are set, if the current PC value is equal to the breakpoint, no error occurs when executing Resume (program execution).
- GDB-012 Do not set the breakpoint to the correct address in the prologue or where there is no code.
- GDB-011 Call command does not work properly.
- GDB-010 If the debugger is started twice while the debugger is running, an error occurs.
- GDB-009 Suspend (forced break) may not be possible while executing STDOUT (standard output).
- GDB-008 When launching the debugger, multiple same source files are opened.

This phenomenon is an operation of the Eclipse CDT, so it is a restriction item.

GDB-007 Even if the peripheral circuit simulator requests an interrupt, the debugger does not end C17 halt instruction.

GDB-006	Even if the peripheral circuit simulator begins execution, ES-Sim window is not displayed.			
GDB-005	A finish command executed on the function that does not end might not be able to be suspended.			
GDB-004	Results of commands on GDB console may not be reflected in the GUI.			
GDB-003	Debuging the target system using the ICDmini3 from the IDE is not available.			
	Debuging the target system using the ICDmini3 from the IDE is not available.  ICD33/ICDmini 1.0/1.1/2.0 are not supported.			

### 2.7 ICD driver

|--|

### 2.8 Other Tools

ETC-003	When the installer installs VC++2008, the temporary files are generated to the drive with the largest
	capacity. And, it remains. This phenomenon is trouble of VC++2008.

ETC-002	ptd.exe does not output error messages listed in the manual.
ETC-001	The test is not completed.

## **Revision History**

Attachment-1

Rev. No.	Date	Page	Category	Contents
Rev 1.0	2015/01/30	All	new	First revision.
Rev 1.1	2015/02/28	1,3	Add	Add GNU17V3.0.1 release history.
Rev 1.2	2015/04/03	2,5,6	Add	Add GNU17V3.0.2 release history.
Rev1.3	2015/04/27	2,6	Add	Add GNU17V3.0.3 release history.
Rev1.4	2015/05/27	2,7,8	Add	Add GNU17V3.0.4 release history.
Rev1.5	2015/10/30	2,8	Add	Add GNU17V3.0.5 release history.
Rev1.6	2016/04/11	2,9,19	Add	Add GNU17V3.1.0 release history.
Rev1.7	2017/01/20	2,10,11	Add	Add GNU17V3.1.1 release history
Rev1.8	2017/12/13	2,12	Add	Add GNU17V3.1.2 release history
Rev1.9	2019/04/19	2,12,13 ,14	Add	Add GNU17V3.2.0 release history

### **International Sales Operations**

#### **America**

#### Epson America, Inc.

Headquarter:

3840 Kilroy Airport Way

Long Beach, California 90806-2452 USA

Phone: +1-562-290-4677

San Jose Office: 214 Devcon Drive

San Jose, CA 95112 USA

Phone: +1-800-228-3964 or +1-408-922-0200

#### Europe

#### **Epson Europe Electronics GmbH**

Riesstrasse 15, 80992 Munich,

Germany

Phone: +49-89-14005-0 FAX: +49-89-14005-110

#### **Asia**

#### Epson (China) Co., Ltd.

4th Floor, Tower 1 of China Central Place, 81 Jianguo Road, Chaoyang

District, Beijing 100025 China

Phone: +86-10-8522-1199 FAX: +86-10-8522-1120

#### Shanghai Branch

Room 1701 & 1704, 17 Floor, Greenland Center II, 562 Dong An Road, Xu Hui District, Shanghai, China Phone: +86-21-5330-4888 FAX: +86-21-5423-4677

#### Shenzhen Branch

Room 804-805, 8 Floor, Tower 2, Ali Center, No. 3331 Keyuan South RD(Shenzhen bay), Nanshan District, Shenzhen

518054. China

Phone: +86-10-3299-0588 FAX: +86-10-3299-0560

#### Epson Taiwan Technology & Trading Ltd.

15F, No.100, Songren Rd, Sinyi Dist, Taipei City 110. Taiwan

Phone: +886-2-8786-6688

#### Epson Singapore Pte., Ltd.

1 HarbourFront Place,

#03-02 HarbourFront Tower One, Singapore 098633 FAX: +65-6271-3182 Phone: +65-6586-5500

#### Seiko Epson Corp. **Korea Office**

19F, KLI 63 Bldg, 60 Yoido-dong, Youngdeungpo-Ku, Seoul 150-763, Korea

Phone: +82-2-784-6027 FAX: +82-2-767-3677

Seiko Epson Corp. Sales & Marketing Division

#### **Device Sales & Marketing Department**

421-8, Hino, Hino-shi, Tokyo 191-8501, Japan Phone: +81-42-587-5816 FAX: +81-42-587-5116