

CMOS 4-BIT SINGLE CHIP MICROCOMPUTER S5U1C6F666/S1C05112 Demonstration Tool)

SEIKO EPSON CORPORATION

NOTICE

No part of this material may be reproduced or duplicated in any form or by any means without the written permission of Seiko Epson. Seiko Epson reserves the right to make changes to this material without notice. Seiko Epson does not assume any liability of any kind arising out of any inaccuracies contained in this material or due to its application or use in any product or circuit and, further, there is no representation that this material is applicable to products requiring high level reliability, such as medical products. Moreover, no license to any intellectual property rights is granted by implication or otherwise, and there is no representation or warranty that anything made in accordance with this material will be free from any patent or copyright infringement of a third party. This material or portions thereof may contain technology or the subject relating to strategic products under the control of the Foreign Exchange and Foreign Trade Law of Japan and may require an export license from the Ministry of International Trade and Industry or other approval from another government agency.

Configuration of product number



- PREFACE -

The S5U1C6F666 is a demonstration tool for the SEIKO EPSON S1C63 Family 4-bit single chip microcomputers. This manual explains the hardware specifications and how to use the S5U1C6F666.

- CONTENTS -

1	Overview	
2	Names and Functions of Each Part	2
	2.1 S5U1C6F666 Main Board	3
	2.2 S5U1C6F666 CPU Board	5
	2.3 S5U1C6F666 EPD Board	7
	2.4 S5U1C6F666 LCD Board	8
3	CPU System Configuration	9
	3.1 Memory Map	9
	3.2 Input/Output Port Functions	10
	3.2.1 Input/Output Ports	10
	3.2.2 LCD Segment Outputs	11
	3.3 Mask Option	12
4	How to Use the S5U1C6F666	14
4	How to Use the S5U1C6F6664.1 Operating the S5U1C6F666 On a Stand-Alone Basis	14 14
4	How to Use the S5U1C6F666	14 14 14
4	How to Use the S5U1C6F666 4.1 Operating the S5U1C6F666 On a Stand-Alone Basis 4.1.1 Turning Power On/Off. 4.1.2 Operation Check	14 14 14 14
4	How to Use the S5U1C6F666 4.1 Operating the S5U1C6F666 On a Stand-Alone Basis 4.1.1 Turning Power On/Off. 4.1.2 Operation Check. 4.1.3 Programming the PROM.	14 14 14 14 17
4	How to Use the S5U1C6F666 4.1 Operating the S5U1C6F666 On a Stand-Alone Basis 4.1.1 Turning Power On/Off. 4.1.2 Operation Check 4.1.3 Programming the PROM. 4.2 Connecting to ICE63	14 14 14 14 14 17 18
4	How to Use the S5U1C6F666 4.1 Operating the S5U1C6F666 On a Stand-Alone Basis 4.1.1 Turning Power On/Off. 4.1.2 Operation Check. 4.1.3 Programming the PROM. 4.2 Connecting to ICE63 4.3 Customization	14 14 14 14 14 17 17 18 19
4	How to Use the S5U1C6F666 4.1 Operating the S5U1C6F666 On a Stand-Alone Basis 4.1.1 Turning Power On/Off. 4.1.2 Operation Check 4.1.3 Programming the PROM. 4.2 Connecting to ICE63 4.3 Customization Connector Pin Assignment	14 14 14 14 17 18 19 21
4	How to Use the S5U1C6F666 4.1 Operating the S5U1C6F666 On a Stand-Alone Basis 4.1.1 Turning Power On/Off. 4.1.2 Operation Check. 4.1.3 Programming the PROM. 4.2 Connecting to ICE63 4.3 Customization Connector Pin Assignment 5.1 Main Board - CPU Board Interface Connectors	14 14 14 17 18 19 21
4 5	How to Use the S5U1C6F666 4.1 Operating the S5U1C6F666 On a Stand-Alone Basis 4.1.1 Turning Power On/Off. 4.1.2 Operation Check. 4.1.3 Programming the PROM. 4.2 Connecting to ICE63. 4.3 Customization Connector Pin Assignment 5.1 Main Board - CPU Board Interface Connectors 5.2 Main Board - Peripheral Board Interface Connectors	14 14 14 14 17 18 19 21 21 22
4	How to Use the S5U1C6F666 4.1 Operating the S5U1C6F666 On a Stand-Alone Basis 4.1.1 Turning Power On/Off. 4.1.2 Operation Check. 4.1.3 Programming the PROM. 4.2 Connecting to ICE63. 4.3 Customization Connector Pin Assignment 5.1 Main Board - CPU Board Interface Connectors 5.2 Main Board - Peripheral Board Interface Connectors 5.3 EPD Interface Connectors (EPD Board)	14 14 14 17 18 19 21 21 22 23

1 Overview

The S5U1C6F666 is a demonstration tool for the SEIKO EPSON S1C63 Family 4-bit single chip microcomputers. The CPU board on the S5U1C6F666 is equipped with the S1C6F666. Thus user application programs can be run on the S5U1C6F666 by writing the program and data into the on-chip Flash memory of the S1C6F666. Furthermore, the connector from which the CPU board is disconnected can be used to connect the S5U1C6F666 to the PRC board (S5U1C63000P1) installed in the ICE63 (S5U1C63000H1/S5U1C63000H2), this makes it possible to use the S5U1C6F666 for debugging application programs.

All the S1C6F666 I/O signals are provided through the connectors and pads allowing connection of external parts or a user circuit board. The S5U1C6F666 supports development of various applications with flexibility. The following shows the S5U1C6F666 system configuration at shipment:

CPU:	S1C6F666 Internal PROM = 16k Internal RAM = 5K w	K words (An operation-check program is included.) ords		
OSC1 clock:	Crystal oscillation	32.768 kHz		
OSC3 clock:	Ceramic oscillation	2.00 MHz		
LCD panel:	CD panel: 8-digit 7-segment LCD Can be driven by the S1C6F666 on-chip LCD driver.			
EPD driver:	S1C05112 A 124-segment EPD A DC-DC converter (panel can be driven. 3 V to 18 V) is built in.		
Buzzer:	A piezoelectric buzze Can be driven by the	er is mounted. S1C6F666 BZ and $\overline{\text{BZ}}$ output ports.		

Temperature and humidity measurement circuit:

Can be measured by the S1C6F666 on-chip R/f converter. (External sensors are required.)

2 Names and Functions of Each Part

The S5U1C6F666 consists of four boards: main board, CPU board, EPD board and LCD board.



* The J4 jumper is set to OFF at shipment, change it to ON (short circuit) before using the S5U1C6F666.

2.1 S5U1C6F666 Main Board

This is the motherboard for mounting other daughter boards. The following shows the primary components that have been contained on the board.



Figure 2.1.1 Main Board

ICE interface connectors (CN1-CN4)

The CPU board is inserted in these connectors at shipment.

The connectors can also be used to connect the S5U1C6F666 to the ICE63. In this case, remove the CPU board and connect between this connector and the I/O connector on the PRC board that has been installed in the ICE63 using the interface cable included with the PRC board. For the pin assignment of the connector, see Section 5.1, "Main Board - CPU Board Interface Connectors." For how to connect to the ICE63, see Section 4.2, "Connecting to ICE63."

EPD driver interface connector (CN26)

The EPD board is inserted in this connector at shipment.

The S1C6F666 I/O signals are assigned to the connector pins. For the pin assignment of the connector, see Section 5.2, "Main Board - Peripheral Board Interface Connectors."

LCD interface connectors (CN36, CN37)

The LCD board is inserted in these connectors at shipment.

The S1C6F666 LCD driver signals are assigned to the connector pins. Maximum 64 SEG \times 8 COM of an LCD panel can be driven through these connectors. For the pin assignment of the connector, see Section 5.2, "Main Board - Peripheral Board Interface Connectors."

2 NAMES AND FUNCTIONS OF EACH PART

Switches

The switches are connected to the S1C6F666 K00–K03, K10–K12 and RESET pins through the ICE interface connector.

SW1-SW4

These push switches are connected to the K00–K03 ports.

 $SW1 \rightarrow K00, SW2 \rightarrow K01, SW3 \rightarrow K02, SW4 \rightarrow K03$

The switch is normally in open status and the input port is pulled down to low (Vss). The input port is set to high (VDD) while the switch is being pressed.



Figure 2.1.2 Switch Input Circuit (SW1-SW4)

SW5

This push switch is connected to the RESET pin of the S1C6F666. Pressing this switch sets the RESET pin to high to reset the S1C6F666 on the CPU board or ICE63.



Figure 2.1.3 Reset Input Circuit

SW6

This DIP switch is connected to the K10–K12 ports. SW6-1 \rightarrow K10, SW6-2 \rightarrow K11, SW6-3 \rightarrow K12, SW6-4 \rightarrow Unused

When the switch is set to the on position, the corresponding input port is set to high (VDD); when it is set to the off position, the input port is set to low (Vss).



Figure 2.1.4 Switch Input Circuit (SW6)

Buzzer

The buzzer (BZ1) is connected to the S1C6F666 BZ and \overline{BZ} pins through the ICE interface connector. The buzzer (BZ1) can be disconnected by removing the jumper block (J1, J2) when it is not used or connecting another buzzer to the BZ and \overline{BZ} pins.



2.2 S5U1C6F666 CPU Board

The CPU board is equipped with S1C6F666 and oscillation circuits. Also the board has ICE63 interface connectors for installing it to the main board.



* The J4 jumper is set to OFF at shipment, change it to ON (short circuit) before using the S5U1C6F666. Figure 2.2.1 CPU Board

CPU

The SEIKO EPSON 4-bit single-chip microcomputer S1C6F666 is contained on the board. Refer to the "S1C6F666 Technical Manual" for details of the S1C6F666.

Oscillation circuits

The oscillator types and their frequencies are as follows: OSC1: Crystal resonator 32.768 kHz OSC3: Ceramic resonator 2.00 MHz

Battery holder (BAT1)

Use a coin cell (2032 or 2016) as the power source.

R/f connectors (CN28, CN29)

CN28 is connected to the S1C6F666 R/f pins (RFIN0, REF0, SEN0). Insert a temperature sensor (thermistor) into this connector to configure a temperature measurement circuit. CN29 is connected to the S1C6F666 R/f pins (HUD, SEN1). Insert a humidity sensor into this connector to configure a humidity measurement circuit. In order to customize the external R/f circuit according to the sensor to be used, pads are provided. For temperature/humidity sensors, contact SEIKO EPSON.



2 NAMES AND FUNCTIONS OF EACH PART

Power switch (SW7)

This slide switch is used to turn the S5U1C6F666 power on and off.



Figure 2.2.3 Power Switch

On Board Writer interface connector (CN5)

By connecting the On Board Writer (S5U1C88000W3) to this connector, the on-chip Flash memory of the S1C6F666 contained on the CPU board can be programmed from a PC.

SEIKO EPSON provides the On Board Writer (S5U1C88000W3) separately from S5U1C6F666. For the On Board Writer, contact SEIKO EPSON.

Note: The USB-Serial On Board Writer (S5U1C88000W4) with a USB interface cannot be used to program the S5U1C6F666.

Main board interface connectors (CN1-CN4)

These connectors are used to install the CPU board on the main board.

2.3 S5U1C6F666 EPD Board

The EPD board is equipped with an EPD driver IC.



Figure 2.3.1 EPD Board

EPD driver IC

The EPD board is equipped with the SEIKO EPSON S1C05112 EPD driver. For details of the S1C05112, refer to the "S1C05112 Technical Manual."

EPD interface connectors (CN47, CN48)

The EPD driver output signals are assigned to the connector pins. For the pin assignment of the connector, see Section 5.3, "EPD Interface Connectors (EPD Board)."

EPD interface pads (CN46)

The EPD driver output signals are assigned to the pads. For the signal assignment of the pads, see Section 5.3, "EPD Interface Connectors (EPD Board)."

Main board interface connector (CN25)

This connector is used to install the EPD board on the main board.

2.4 S5U1C6F666 LCD Board

The LCD board is equipped with an LCD panel.



CN38, CN39 (Back) Figure 2.4.1 LCD Board

LCD panel

The LCD board is equipped with a seven-segment LCD panel (LUMEX LCD-S801C42TR) that can display eight-digit numbers by the outputs (COM0, SEG0–SEG63) from the S1C6F666 LCD driver. For the correspondence between the LCD segments and the LCD driver outputs, see Section 3.2.2, "LCD Segment Outputs." For the correspondence between the display memory bits and the LCD driver outputs, see Section 3.3, "Mask Option."

Main board interface connectors (CN38, CN39)

These connectors are used to install the LCD board on the main board.

3 CPU System Configuration

3.1 Memory Map



The code PROM size is $16,384 \times 13$ bits (16K words).

The data PROM size is $4,094 \times 4$ bits (4K words).

For details of the PROM, refer to the "S1C6F666 Technical Manual."

3.2 Input/Output Port Functions

3.2.1 Input/Output Ports

Table 3.2.1.1 lists the S1C6F666 input/output pins used in the S5U1C6F666 and their connection destinations. (See Section 3.2.2 for the LCD driver pins.)

Pin No.	Port name	I/O	Connection destination
78	K00	I	SW1 (Main board)
79	K01	I	SW2 (Main board)
80	K02	I	SW3 (Main board)
81	K03	I	SW4 (Main board)
82	K10	I	SW6-1 (Main board)
83	K11	I	SW6-2 (Main board)
84	K12	Ι	SW6-3 (Main board)
102	BZ	0	Buzzer (pin 1) (Main board)
103	XBZ	0	Buzzer (pin 2) (Main board)
86	P00	0	SDAT0 (EPD board)
87	P01	0	SDAT1 (EPD board)
88	P02	0	SDAT2 (EPD board)
89	P03	0	SDAT3 (EPD board)
90	P10	0	SEN (EPD board)
91	P11	0	XCS (EPD board)
92	P12	0	SCK (EPD board)
93	P13	0	DIV (NC)
94	R00	0	LO_ACT (EPD board)
95	R01	0	DD_ACT (EPD board)
97	R03/FOUT	0	DCK (EPD board)
98	R10	0	DD0: Fix at Vss (EPD board)*
99	R11	0	DD1: Fix at Vss (EPD board)*
21	SEN1	0	Humidity sensor (CPU board)
22	HUD	0	Humidity sensor (CPU board)
19	SEN0	0	Temperature sensor (CPU board)
18	REF0	0	Temperature sensor (CPU board)
16	RFIN0	1	Temperature sensor (CPU board)
36	RESET	I	SW5 (Main board)

Table 3.2.1.1 S1C6F666 Input/Output Pins Used

* The R10 and R11 ports must be fixed at low (Vss).

For how to control the input/output ports and R/f converter, refer to the "S1C6F666 Technical Manual." For how to control the EPD driver, refer to the "S1C05112 Technical Manual."

3.2.2 LCD Segment Outputs

The LCD panel is driven with the COM0 and SEG0–SEG63 outputs. The S5U1C6F666 LCD board does not use the COM1–COM7 outputs.

Figure 3.2.2.1 shows the correspondence between the segment output signals and the LCD segments. For the correspondence between the segment outputs and the display memory bits, see "Segment option" in Section 3.3, "Mask Option."



Figure 3.2.2.1 Correspondence between Segment Outputs and LCD Segments

When using the S5U1C6F666 LCD board, set up the S1C6F666 as below.

Target model: S1C63666 (FFDFH•D0–D2 = 000)

LCD drive duty: 1/4 duty (FF60H•D2, D3 = 00)

3.3 Mask Option

The S1C6F666 contained on the CPU board is the Type B standard mask option model.

Standard mask option (Type B)

1. OSC1 SYSTEM CLOCK

1. Crystal

2. OSC3 SYSTEM CLOCK

2. Ceramic

3. SVD EXTERNAL VOLTAGE DETECTION

1. Not Use

4. INPUT PORT PULL DOWN RESISTOR

- K00 1. With Resistor
- K01 1. With Resistor
- K02 1. With Resistor
- K03 1. With Resistor
- K10 1. With Resistor
- K11∎ 1. With Resistor • K12∎ 1. With Resistor
- K13 1. With Resistor
- 5. RESET PORT PULL DOWN RESISTOR
 - RESET 1. With Resistor

6. I/O PORT PULL DOWN RESISTOR

- P00 1. With Resistor
- P01 1. With Resistor
- P02 1. With Resistor
- P03 1. With Resistor
- P10 1. With Resistor
- P11 1. With Resistor
- P12 1. With Resistor
- P13 1. With Resistor

7. OUTPUT PORT OUTPUT SPECIFICATION

- R00 1. Complementary
- R01 1. Complementary
- R02 1. Complementary
- R03 1. Complementary
- R10 1. Complementary
- R11 1. Complementary
- R12 1. Complementary
- R13 1. Complementary

8. I/O PORT OUTPUT SPECIFICATION

- P00 1. Complementary
- P01 1. Complementary
- P02 1. Complementary
- P03 1. Complementary
- P10 1. Complementary
- P11 1. Complementary
- P12 1. Complementary
- P13 1. Complementary

9. MULTIPLE KEY ENTRY RESET COMBINATION

1. Not Use

10. MULTIPLE KEY ENTRY RESET TIME AUTHORIZE

1. Not Use

11. LCD DRIVING POWER

■ 1. Internal Power (3.0 V panel)

12. SEGMENT OPTION

Dim											Add	dres	s (F	0xx)]		
Pin	C	COM	0	0	COM	1	C	COM	2	0	сом	3	0	сом	4	0	сом	5	0	СОМ	6	C	COM	7	1		
name	н	L	D	н	L	D	н	L	D	н	L	D	н	L	D	н	L	D	н	L	D	н	L	D	1		
SEG0	0	0	0	0	0	1	0	0	2	0	0	3	0	1	0	0	1	1	0	1	2	0	1	3	17 -		٦
SEG1	0	2	0	0	2	1	0	2	2	0	2	3	0	3	0	0	3	1	0	3	2	0	3	3	1		
SEG2	0	4	0	0	4	1	0	4	2	0	4	3	0	5	0	0	5	1	0	5	2	0	5	3	11		
SEG3	0	6	0	0	6	1	0	6	2	0	6	3	0	7	0	0	7	1	0	7	2	0	7	3]		
SEG4	0	8	0	0	8	1	0	8	2	0	8	3	0	9	0	0	9	1	0	9	2	0	9	3			
SEG5	0	Α	0	0	Α	1	0	Α	2	0	Α	3	0	В	0	0	В	1	0	В	2	0	В	3			
SEG6	0	C	0	0	С	1	0	С	2	0	C	3	0	D	0	0	D	1	0	D	2	0	D	3			
SEG7	0	Е	0	0	Е	1	0	Е	2	0	Е	3	0	F	0	0	F	1	0	F	2	0	F	3			
SEG8	1	0	0	1	0	1	1	0	2	1	0	3	1	1	0	1	1	1	1	1	2	1	1	3			
SEG9	1	2	0	1	2	1	1	2	2	1	2	3	1	3	0	1	3	1	1	3	2	1	3	3			
SEG10	1	4	0	1	4	1	1	4	2	1	4	3	1	5	0	1	5	1	1	5	2	1	5	3			
SEG11	1	6	0	1	6	1	1	6	2	1	6	3	1	7	0	1	7	1	1	7	2	1	7	3			
SEG12	1	8	0	1	8	1	1	8	2	1	8	3	1	9	0	1	9	1	1	9	2	1	9	3			
SEG13	1	Α	0	1	Α	1	1	Α	2	1	Α	3	1	В	0	1	В	1	1	В	2	1	В	3			
SEG14	1	C	0	1	С	1	1	С	2	1	C	3	1	D	0	1	D	1	1	D	2	1	D	3	354		
SEG15	1	E	0	1	Е	1	1	E	2	1	E	3	1	F	0	1	F	1	1	F	2	1	F	3	336		
SEG16	2	0	0	2	0	1	2	0	2	2	0	3	2	1	0	2	1	1	2	1	2	2	1	3	Õ	000	
SEG17	2	2	0	2	2	1	2	2	2	2	2	3	2	3	0	2	3	1	2	3	2	2	3	3	io g	200	
SEG18	2	4	0	2	4	1	2	4	2	2	4	3	2	5	0	2	5	1	2	5	2	2	5	3		2	
SEG19	2	6	0	2	6	1	2	6	2	2	6	3	2	7	0	2	7	1	2	7	2	2	7	3	0	Ω	
SEG20	2	8	0	2	8	1	2	8	2	2	8	3	2	9	0	2	9	1	2	9	2	2	9	3			
SEG21	2	A	0	2	A	1	2	A	2	2	A	3	2	В	0	2	В	1	2	В	2	2	В	3			
SEG22	2	C	0	2	C	1	2	C	2	2	C	3	2	D	0	2	D	1	2	D	2	2	D	3			
SEG23	2	E	0	2	E	1	2	E	2	2	E	3	2	F	0	2	F	1	2	F	2	2	F	3			
SEG24	3	0	0	3	0	1	3	0	2	3	0	3	3	1	0	3	1	1	3	1	2	3	1	3			
SEG25	3	2	0	3	2	1	3	2	2	3	2	3	3	3	0	3	3	1	3	3	2	3	3	3			
SEG26	3	4	0	3	4	1	3	4	2	3	4	3	3	5	0	3	5	1	3	5	2	3	5	3		19	5
SEG27	3	6	0	3	6	1	3	6	2	3	6	3	3	/	0	3	/	1	3	/	2	3	/	3		6	8
SEG28	3	8	0	3	8	1	3	8	2	3	8	3	3	9	0	3	9	1	3	9	2	3	9	3			2
SEG29	3	A	0	3	A	1	3	A	2	3	A	3	3	B	0	3	B	1	3	В	2	3	B	3	-	0) (0
SEG30	3	E	0	3	E	1	3	E	2	3	E	3	3		0	3		1	3		2	3		3	-		99
SEGSI	3	E	0	3	E	1	3	E	2	3	E	3	3	Г 1	0	3	Г 1	1	3	F 1	2	3	Г 1	2			63
SEG32	4	2	0	4	2	1	4	0	2	4	2	2	4	1	0	4	1	1	4	1	2	4	1	2	-		5
SEC34	4	4	0	4	4	1	4	4	2	4	4	2	4	5	0	4	5	1	4	5	2	4	5	2			0)
SEG34	4	4	0	4	4	1	4	4	$\frac{2}{2}$	4	4	2	4	7	0	4	7	1	4	7	2	4	7	2	1		
SEC36	4	8	0	4	8	1	4	8	$\frac{2}{2}$	4	8	3	4	0	0	4	0	1	4	0	2	4	0	3			
SEG30	4	0 A	0	4	0 A	1	4	0 A	$\frac{2}{2}$	4		3	4	9 B	0	4	P B	1	4	7 B	2	4	9 R	3			
SEG38	4	A C	0	4	A C	1	4	A C	$\frac{2}{2}$	4	A C	3	4	D	0	4	D	1	4	D	2	4	D	3			
SEG30	4	E	0	4	E	1	4	F	2	4	E	3	4	F	0	4	F	1	4	F	2	4	F	3	-		
SEG40	5	0	0	5	0	1	5	0	$\frac{2}{2}$	5	0	3	5	1	0	5	1	1	5	1	2	5	1	3	1		
SEG41	5	2	0	5	2	1	5	2	2	5	2	3	5	3	0	5	3	1	5	3	2	5	3	3			
SEG42	5	4	0	5	4	1	5	4	2	5	4	3	5	5	0	5	5	1	5	5	2	5	5	3	1		
SEG43	5	6	0	5	6	1	5	6	2	5	6	3	5	7	0	5	7	1	5	7	2	5	7	3			
SEG44	5	8	0	5	8	1	5	8	2	5	8	3	5	9	0	5	9	1	5	9	2	5	9	3	1		
SEG45	5	A	0	5	A	1	5	A	2	5	A	3	5	B	0	5	B	1	5	B	2	5	В	3	1		
SEG46	5	C	0	5	C	1	5	C	2	5	C	3	5	D	0	5	D	1	5	D	2	5	D	3	1		
SEG47	5	Е	0	5	Е	1	5	Е	2	5	Е	3	5	F	0	5	F	1	5	F	2	5	F	3	1		
SEG48	6	0	0	6	0	1	6	0	2	6	0	3	6	1	0	6	1	1	6	1	2	6	1	3	1		
SEG49	6	2	0	6	2	1	6	2	2	6	2	3	6	3	0	6	3	1	6	3	2	6	3	3	1		
SEG50	6	4	0	6	4	1	6	4	2	6	4	3	6	5	0	6	5	1	6	5	2	6	5	3	1		
SEG51	6	6	0	6	6	1	6	6	2	6	6	3	6	7	0	6	7	1	6	7	2	6	7	3	1		
SEG52	6	8	0	6	8	1	6	8	2	6	8	3	6	9	0	6	9	1	6	9	2	6	9	3	1		
SEG53	6	Α	0	6	Α	1	6	Α	2	6	Α	3	6	В	0	6	В	1	6	В	2	6	В	3	1		
SEG54	6	C	0	6	С	1	6	С	2	6	C	3	6	D	0	6	D	1	6	D	2	6	D	3	1		
SEG55	6	Е	0	6	Е	1	6	Е	2	6	Е	3	6	F	0	6	F	1	6	F	2	6	F	3	1		
SEG56	7	0	0	7	0	1	7	0	2	7	0	3	7	1	0	7	1	1	7	1	2	7	1	3			
SEG57	7	2	0	7	2	1	7	2	2	7	2	3	7	3	0	7	3	1	7	3	2	7	3	3	1		
SEG58	7	4	0	7	4	1	7	4	2	7	4	3	7	5	0	7	5	1	7	5	2	7	5	3	1		
SEG59	7	6	0	7	6	1	7	6	2	7	6	3	7	7	0	7	7	1	7	7	2	7	7	3]		
SEG60	7	8	0	7	8	1	7	8	2	7	8	3	7	9	0	7	9	1	7	9	2	7	9	3]		
SEG61	7	Α	0	7	Α	1	7	Α	2	7	Α	3	7	В	0	7	В	1	7	В	2	7	В	3]		
SEG62	7	С	0	7	С	1	7	С	2	7	С	3	7	D	0	7	D	1	7	D	2	7	D	3			
SEG63	7	Е	0	7	Е	1	7	Е	2	7	E	3	7	F	0	7	F	1	7	F	2	7	F	3			

H: RAM data high-order address (0–9) L: RAM data low-order address (0–F) D: Data bit (0–3)

4 How to Use the S5U1C6F666

4.1 Operating the S5U1C6F666 On a Stand-Alone Basis

The S5U1C6F666 can be operated on a stand-alone basis by the program that is written in the on-chip PROM of the S1C6F666 contained on the CPU board. An operation check program that was written into the PROM at shipment can be executed. Furthermore, user programs can be written to the PROM using the On Board Writer (S5U1C88000W3) to execute. The following explains how to control stand-alone operations.

4.1.1 Turning Power On/Off

The S5U1C6F666 operates with the battery on the CPU board. Set a coin cell (2032 or 2016) into the battery holder. Use the power switch (SW7) on the CPU board to turn the power on and off.



Figure 4.1.1.1 Power On/Off

When the power is turned on, the program written in the S1C6F666 PROM starts running.

- Notes: The J4 jumper is set to OFF at shipment, change it to ON (short circuit) before using the S5U1C6F666.
 - Make sure that the S5U1C6F666 boards are installed properly before turning the S5U1C6F666 on.

4.1.2 Operation Check

This section describes how to use the operation check program that was written into the S1C6F666 PROM at shipment.

Although a factory inspection has been performed, run this program to check whether the S5U1C6F666 operates normally or not before rewriting the program in the S1C6F666 PROM.

The operation-check program performs an input test using SW1-4. (SW5 is the reset switch.)

When a switch is pressed, the switch number is displayed on the LCD panel and at the same time the buzzer sounds.

The following is the operation procedure:

(1) Turning power on

The LCD panel displays "in: ".



Figure 4.1.2.1 LCD Display at Power On (Initial Screen)

(2) Switch operation (port input) and buzzer output check

When SW1 is pressed, the LCD panel displays "in:01" and the buzzer sounds. When SW2 is pressed, the LCD panel displays "in:02" and the buzzer sounds. When SW3 is pressed, the LCD panel displays "in:03" and the buzzer sounds. When SW4 is pressed, the LCD panel displays "in:04" and the buzzer sounds.



Figure 4.1.2.2 LCD Display when a Switch is Pressed (SW1)

Check to see if the pressed switch number is displayed properly.

After SW1, SW2 or SW3 is pressed, the EPD driver check (step 3 below) can be performed.

After SW4 is pressed, the LCD display check (step 4 below) can be performed.

The R/f operation check (step 5 below) can be performed regardless of the switch pressed.

(3) EPD driver check

Press SW1, SW2 or SW3 and then monitor the signal on the EPD driver's segment pin (pin 124) using measuring equipment such as an oscilloscope.

The table below lists the relationship between the switch and the segment output status.

Table 4.1.2.1 EPD Driver Check					
Switch	EPD segment output status				
SW1	All segment outputs go high.				
SW2	All segment outputs go low.				
SW3	Toggles between high and low.				

(4) LCD display check

Check the display contents on the LCD panel after pressing SW4. The LCD panel displays the numbers below. Each digit shifts to the left in 1-second cycles.



Figure 4.1.2.3 LCD Display Check

Check to see if the numbers are displayed properly.

To quit the check, press the RESET switch (SW5). The LCD display goes back to the initial screen.

4 HOW TO USE THE S5U1C6F666

(5) R/f operation check

The R/f operation check can be performed regardless of the switch pressed.

Monitor the SEN0 and REF0 signals using measuring equipment such as an oscilloscope, and check to see if rectangular wave signals are being output.



(Monitor the right pins on CN28 and CN45.) Figure 4.1.2.4 Monitor Position for R/f Operation Check



Figure 4.1.2.5 Monitored Signals During R/f Operation Check

(6) To finish the operation check Turn the power off.

4.1.3 Programming the PROM

The CPU board provides the connector to connect the S5U1C6F666 to the On Board Writer (S5U1C88000W3) allowing the user to program the S1C6F666 PROM.



Figure 4.1.3.1 PROM Programming System

Notes: • The S5U1C6F666 supports only the On Board Writer (S5U1C88000W3) with an RS-232C interface.

The USB-Serial On Board Writer (S5U1C88000W4) with a USB interface cannot be used.

• The target board must supply a 4.5 V to 5.0 V operating voltage to the On Board Writer (S5U1C88000W3) when programming the PROM. Supply a 4.5 V to 5.0 V operating voltage to the terminal of the battery holder. Be sure to remove the battery from the CPU board before supplying the operating voltage.

The tools below are required for PROM programming.

- On Board Writer (S5U1C88000W3)
- On Board Writer Control Software (OBPW63.EXE, RW6F666.INI) *
- * The On Board Writer Control Software is included in the S1C63 Family Assembler Package 2 (S5U1C63000A2) or later.

After the program has been completed, execute the HEX converter HX63 to create the HEX data files (C3xxxyyy. HSA, C3xxxyyy.LSA, C3xxxyyy.CSA) from the object file (C3xxxyyy.ABS). Then write the created HEX data files into the S1C6F666 using the On Board Writer Control Software.

Refer to the "S1C6F666 Technical Manual" for more information on the PROM programming.

4.2 Connecting to ICE63

The S5U1C6F666 from which the CPU board was removed can be connected to an ICE63 (S5U1C63000H1/ S5U1C63000H2) as a target board and used for debugging programs.

Note: Be sure to turn the S5U1C6F666 and ICE63 off before connecting/disconnecting the CPU board and I/O cables.

Use the I/O cables ($80pin - 40pin \times 2$, $100pin - 50pin \times 2$, flat type) supplied with the S5U1C63000P1 (installed in the ICE63) for the connection.

Connect the CN7–CN10 connectors on the S5U1C6F666 main board to the CN1 and CN2 connectors on the S5U1C63000P1 as shown in Figure 4.2.1.



Figure 4.2.1 Connecting to ICE63 (S5U1C63000P1)

When an ICE63 is connected, the ICE63 supplies the power to the S5U1C6F666.

Note: The S1C6F666 functions that are not supported by the target model cannot be used when the S5U1C6F666 is being operated with an ICE63.

S1C63666/63808 The R/f converter does not supports AC bias operation.

S1C63654 The integer multiplier is not available.

S1C63808 The LCD driver is not available.

For more information, refer to the technical manual for the target model.

4.3 Customization

The S5U1C6F666 can also be used as a tool for developing user programs. In order to configure the system required for the application, the S5U1C6F666 allows customization by using the pads or replacing the peripheral board.

However customization should be performed at user's own risk.

Note: Be sure to remove the battery before reconfiguration or modification of the boards is performed. Make sure that the power is off when changing the jumper settings.

Input/output ports and comparator inputs

The main board provides the pads (CN27) for a 50-pin connector. Connect the user input/output signals to these pads or mount a connector to install the user I/O circuit board.

For the signal assignment of the pads, see Section 5.2, "Main Board - Peripheral Board Interface Connectors."

Note: As described in Section 3.2.1, "Input/Output Ports," the P00–P03, P10–P13, R00, R01, R03, R10, and R11 ports are used for the EPD driver. Therefore, these ports cannot be used when the EPD board is used. When the application requires these ports, the EPD board must be removed.

Motor driver outputs

The CPU board provides the pads (TP38–TP41) to pull out the motor driver output from the S1C6F666. AO1 \rightarrow TP41, AO2 \rightarrow TP40, BO1 \rightarrow TP39, BO2 \rightarrow TP38



Figure 4.3.1 Motor Driver Output Pads

R/f conversion circuit

CN28 on the CPU board is connected to the S1C6F666 R/f pins (RFIN0, REF0, SEN0). Insert a temperature sensor (thermistor) into this connector to configure a temperature measurement circuit. CN29 is connected to the S1C6F666 R/f pins (HUD, SEN1). Insert a humidity sensor into this connector to configure a humidity measurement circuit.

In order to customize the external R/f circuit according to the sensor to be used, pads are provided.





4 HOW TO USE THE S5U1C6F666

LCD panel

The S1C6F666 LCD driver output signals are assigned to CN36 and CN37 on the main board. When replacing the LCD panel, remove the S5U1C6F666 LCD board from these connectors and install the user LCD board. For the pin assignment of the connectors, see Section 5.2, "Main Board - Peripheral Board Interface Connectors."

5 Connector Pin Assignment

5.1 Main Board - CPU Board Interface Connectors

Note: Some "NC" pins are connected on the main board.

CN7						
No.	Pin name					
1	Vdd					
2	Vdd					
3	K00					
4	K01					
5	K02					
6	K03					
7	K10					
8	K11					
9	K12					
10	K13					
11	Vss					
12	Vss					
13	P00					
14	P01					
15	P02					
16	P03					
17	P10					
18	P11					
19	P12					
20	P13					
21	Vdd					
22	Vdd					
23	NC					
24	NC					
25	NC					
26	NC					
27	CMPP0					
28	CMPM0					
29	NC					
30	NC					
31	Vss					
32	Vss					
33	NC					
34	NC					
35	NC					
36	NC					
37	NC					
38	NC					
39	Vss					
40	Vss					

CN8					
No.	Pin name				
1	Vdd				
2	Vdd				
3	R00				
4	R01				
5	R02				
6	R03				
7	R10				
8	R11				
9	R12				
10	R13				
11	Vss				
12	Vss				
13	BZ				
14	BZ				
15	NC				
16	NC				
17	NC				
18	NC				
19	NC				
20	NC				
21	Vdd				
22	Vdd				
23	NC				
24	NC				
25	NC				
26	NC				
27	NC				
28	NC				
29	NC				
30	NC				
31	Vss				
32	Vss				
33	NC				
34	NC				
35	NC				
36	NC				
37	NC				
38	RESET				
39	Vss				
40	Vss				

CN9					
No.	Pin name				
1	COM0				
2	COM1				
3	COM2				
4	COM3				
5	COM4				
6	COM5				
7	COM6				
8	COM7				
9	SEG0				
10	SEG1				
11	SEG2				
12	SEG3				
13	SEG4				
14	SEG5				
15	SEGR				
16	SEG0				
17					
10	SEGO				
10	SEG9				
19	SEGIU				
20	SEG11				
21	SEG12				
22	SEG13				
23	SEG14				
24	SEG15				
25	SEG16				
26	SEG17				
27	SEG18				
28	SEG19				
29	SEG20				
30	SEG21				
31	SEG22				
32	SEG23				
33	SEG24				
34	SEG25				
35	SEG26				
36	SEG27				
37	SEG28				
38	SEG29				
39	SEG30				
40	SEG31				
41	SEG32				
42	SEG33				
72	SEG24				
40	SE034				
44 /F	SEG33				
40	5EG30				
46	SEG3/				
4/	SEG38				
48	SEG39				
49	SEG40				
50	SEG41				

	CN10
No.	Pin name
1	SEG42
2	SEG43
3	SEG44
4	SEG45
5	SEG46
6	SEG47
7	SEG48
8	SEG49
9	SEG50
10	SEG51
11	SEG52
12	SEG53
13	SEG54
14	SEG55
15	SEG56
16	SEG57
17	SEG58
18	SEG59
19	SEG60
20	SEG61
21	SEG62
22	SEG63
23	SEG64
24	SEG65
25	SEG66
26	SEG67
27	SEG68
28	SEG69
29	SEG70
30	SEG71
31	SEG72
32	SEG73
22	SEG74
24	SEG75
25	SEG76
30	SEG77
27	SEG79
20	SEG70
20	SEG/9
39	
40	
41	INC NO
42	INC NO
43	NC
44	INC NO
45	NC
46	NC
47	NC
48	NC
49	NC
50	NC

5.2 Main Board - Peripheral Board Interface Connectors

Main board - LCD board interface

CN36 No. Pin name 1 Vdd 2 Vdd 3 COM0 COM1 4 5 COM2 6 COM3 7 COM4 8 COM5 9 COM6 10 COM7 11 SEG0 12 SEG1 13 SEG2 14 SEG3 15 SEG4 16 SEG5 17 SEG6 18 SEG7 19 SEG8 20 SEG9 21 SEG10 22 SEG11 23 SEG12 24 SEG13 25 SEG14 26 SEG15 27 SEG16 28 SEG17 29 SEG18 30 SEG19 31 SEG20 32 SEG21 SEG22 33 SEG23 34 35 SEG24 36 SEG25 37 SEG26 38 SEG27 39 Vss 40 Vss

CN37						
No.	Pin name					
1	Vdd					
2	Vdd					
3	SEG28					
4	SEG29					
5	SEG30					
6	SEG31					
7	SEG32					
8	SEG33					
9	SEG34					
10	SEG35					
11	SEG36					
12	SEG37					
13	SEG38					
14	SEG39					
15	SEG40					
16	SEG41					
17	SEG42					
18	SEG43					
19	SEG44					
20	SEG45					
21	SEG46					
22	SEG47					
23	SEG48					
24	SEG49					
25	SEG50					
26	SEG51					
27	SEG52					
28	SEG53					
29	SEG54					
30	SEG55					
31	SEG56					
32	SEG57					
33	SEG58					
34	SEG59					
35	SEG60					
36	SEG61					
37	SEG62					
38	SEG63					
39	Vss					
40	Vss					

Main board - EPD								
board interface								
CN26								
No.	Pin name							
1	Vdd							
2	Vdd							
3	Vdd							
4	DIV							
5	DD1							
6	DD0							
7	DCK							
8	DD_ACT							
9	LO_ACT							
10	SCK							
11	XCS							
12	SEN							
13	Vss							
14	Vss							
15	SDAT3							
16	SDAT2							
17	SDAT1							
18	SDAT0							
19	Vss							
20	Vss							

Pads (No connector								
mounted)								
CN27								
No.	Pin name							
1	Vdd							
2	Vdd							
3	K00							
4	K01							
5	K02							
6	K03							
7	K10							
8	K11							
9	K12							
10	K13							
11	Vss							
12	Vss							
13	P00							
14	P01							
15	P02							
16	P03							
17	P10							
18	P11							
19	P12							
20	P13							
21	Vss							
22	Vss							
23	NC							
24	NC							
25	NC							
26	NC							
27	COMPP0							
28	COMPM0							
29	NC							
30	NC							
31	NC							
32	NC							
33	NC							
34	NC							
35	Vss							
36	Vss							
37	R00							
38	R01							
39	R02							
40	R03							
41	R10							
42	R11							
43	R12							
44	R13							
45	Vss							
46	Vss							
47	NC							
48	NC							
49	Vss							
50	Vee							
	v 33							

5.3 EPD Interface Connectors (EPD Board)

CN47					
No.	Pin name	No.	Pin name		
1	EO 000	2	EO 049		
3	EO 001 4 EO 05				
5	EO 002	6	EO 051		
7	FO 003	8	FO 052		
9	EQ 004	10	EO 053		
11	EQ 005	12	E0 000		
13	EQ 006	14	EQ 055		
15	EQ 007	16	EQ 056		
17	EO 008	18	E0 000		
19	E0 009	20	EO 058		
21	E0 000	22	E0 000		
23	E0 010	24	E0 060		
25	EO 012	26	EO 061		
23	EO 012	20	EO 062		
20	E0 013	20	EO 062		
23	EO 014	22	EO 064		
00	E0 015	32	EO 064		
33	EO 016	34	EO 065		
35	E0 017	36	EO 066		
37	E0 018	38	EO 067		
39	EO 019	40	EO 068		
41	EO 020	42	EO 069		
43	EO 021	44	EO 070		
45	EO 022	46	EO 071		
47	EO 023	48	EO 072		
49	EO 024	50	EO 073		
51	EO 025	52	EO 074		
53	EO 026	54	EO 075		
55	EO 027	56	EO 076		
57	EO 028	58	EO 077		
59	EO 029	60	EO 078		
61	EO 030	62	EO 079		
63	EO 031	64	EO 080		
65	EO 032	66	EO 081		
67	EO 033	68	EO 082		
69	EO 034	70	EO 083		
71	EO 035	72	EO 084		
73	EO 036	74	EO 085		
75	EO 037	76	EO 086		
77	EO 038	78	EO 087		
79	EO 039	80	EO 088		
81	EO 040	82	EO 089		
83	EO 041	84	EO 090		
85	EO 042	86	EO 091		
87	EO 043	88	EO 092		
89	EO 044	90	EO 093		
91	EO 045	92	EO 094		
93	EO 046	94	EO 095		
95	EQ 047	96	EO 096		
97	EQ 048	98	EO 097		
99	GND	100	GND		

Driver	output	pin	assignment
011101	output	P	acongrintorit

CN48				
No.	Pin name	No.	Pin name	
1	EO 098	2	EO 111	
3	EO 099	4	EO 112	
5	EO 100	6	EO 113	
7	EO 101	8	EO 114	
9	EO 102	10	EO 115	
11	EO 103	12	EO 116	
13	EO 104	14	EO 117	
15	EO 105	16	EO 118	
17	EO 106	18	EO 119	
19	EO 107	20	EO 120	
21	EO 108	22	EO 121	
23	EO 109	24	EO 122	
25	EO 110	26	EO 123	
27	GND	28	GND	
29	GND	30	GND	
31	GND	32	GND	
33	GND	34	GND	
35	GND	36	GND	
37	GND	38	GND	
39	GND	40	GND	

CN46							
No.	Pin name	No.	Pin name	No.	Pin name	No.	Pin name
1	SEG0	32	SEG31	63	SEG62	94	SEG93
2	SEG1	33	SEG32	64	SEG63	95	SEG94
3	SEG2	34	SEG33	65	SEG64	96	SEG95
4	SEG3	35	SEG34	66	SEG65	97	SEG96
5	SEG4	36	SEG35	67	SEG66	98	SEG97
6	SEG5	37	SEG36	68	SEG67	99	SEG98
7	SEG6	38	SEG37	69	SEG68	100	SEG99
8	SEG7	39	SEG38	70	SEG69	101	SEG100
9	SEG8	40	SEG39	71	SEG70	102	SEG101
10	SEG9	41	SEG40	72	SEG71	103	SEG102
11	SEG10	42	SEG41	73	SEG72	104	SEG103
12	SEG11	43	SEG42	74	SEG73	105	SEG104
13	SEG12	44	SEG43	75	SEG74	106	SEG105
14	SEG13	45	SEG44	76	SEG75	107	SEG106
15	SEG14	46	SEG45	77	SEG76	108	SEG107
16	SEG15	47	SEG46	78	SEG77	109	SEG108
17	SEG16	48	SEG47	79	SEG78	110	SEG109
18	SEG17	49	SEG48	80	SEG79	111	SEG110
19	SEG18	50	SEG49	81	SEG80	112	SEG111
20	SEG19	51	SEG50	82	SEG81	113	SEG112
21	SEG20	52	SEG51	83	SEG82	114	SEG113
22	SEG21	53	SEG52	84	SEG83	115	SEG114
23	SEG22	54	SEG53	85	SEG84	116	SEG115
24	SEG23	55	SEG54	86	SEG85	117	SEG116
25	SEG24	56	SEG55	87	SEG86	118	SEG117
26	SEG25	57	SEG56	88	SEG87	119	SEG118
27	SEG26	58	SEG57	89	SEG88	120	SEG119
28	SEG27	59	SEG58	90	SEG89	121	SEG120
29	SEG28	60	SEG59	91	SEG90	122	SEG121
30	SEG29	61	SEG60	92	SEG91	123	SEG122
31	SEG30	62	SEG61	93	SEG92	124	COM0

EPD interface pads

6 Specifications

Main board

Dimension:	TBD mm (wide) \times TBD mm (depth) \times TBD mm (height)
Weight:	Approx. TBD g
CN7, CN8 40-pin connectors:	7640-6002SC (3M)
CN36, CN37 40-pin connectors:	7640-6002SC (3M)
CN9, CN10 50-pin connectors:	7650-6002SC (3M)
CN26 20-pin connector:	7620-6002SC (3M)

CPU board

Dimension:	TBD mm (wide) \times TBD mm (depth) \times TBD mm (height)
Weight:	Approx. TBD g
Microcomputer:	S1C6F666F00B TYPE-B (Ceramic oscillation) (SEIKO EPSON)
Crystal resonator:	32.768kHz, Q11C02RX100200 (EPSON TOYOCOM)
Ceramic resonator:	2MHz, CSTCC2M00G (Murata Manufacturing)
Battery:	CR2032 (Panasonic)
CN1, CN2 40-pin connectors:	9140-4500SC (3M)
CN3, CN4 50-pin connectors:	9150-4500SC (3M)
CN5 16-pin connector:	3408-5002LCFL (3M)

EPD board

Dimension:	TBD mm (wide) \times TBD mm (depth) \times TBD mm (height)
Weight:	Approx. TBD g
EPD driver IC:	S1C05112 (SEIKO EPSON)
CN25 20-pin connector:	9120-4500SC (3M)
CN47 100-pin connector:	HIF6H-100PA-1.27DSA (71) (Hirose)
CN48 40-pin connector:	HIF6H-40PA-1.27DSA (71) (Hirose)

LCD board

Dimension:	TBD mm (wide) \times TBD mm (depth) \times TBD mm (height)
Weight:	Approx. TBD g
LCD panel:	LCD-S801C42TR (LUMEX)
CN38, CN39 40-pin connectors:	9140-4500SC (3M)

EPSON

AMERICA

EPSON ELECTRONICS AMERICA, INC.

HEADQUARTERS

2580 Orchard Parkway San Jose, CA 95131, U.S.A. Phone: +1-800-228-3964 Fax: +1-408-922-0238

SALES OFFICE

Northeast 301 Edgewater Place, Suite 210 Wakefield, MA 01880, U.S.A. Phone: +1-800-922-7667 Fax: +1-781-246-5443

EUROPE

EPSON EUROPE ELECTRONICS GmbH

HEADQUARTERS

Riesstrasse 15 80992 Munich, GERMANY Phone: +49-89-14005-0 Fax: +49-89-14005-110

DÜSSELDORF BRANCH OFFICE

Altstadtstrasse 176 51379 Leverkusen, GERMANY Phone: +49-2171-5045-0 Fax: +49-2171-5045-10

FRENCH BRANCH OFFICE

1 Avenue de l' Atlantique, LP 915 Les Conquerants Z.A. de Courtaboeuf 2, F-91976 Les Ulis Cedex, FRANCE Phone: +33-1-64862350 Fax: +33-1-64862355

UK & IRELAND BRANCH OFFICE

8 The Square, Stockley Park, Uxbridge Middx UB11 1FW, UNITED KINGDOM Phone: +44-1295-750-216/+44-1342-824451 Fax: +44-89-14005 446/447

Scotland Design Center

Integration House, The Alba Campus Livingston West Lothian, EH54 7EG, SCOTLAND Phone: +44-1506-605040 Fax: +44-1506-605041

International Sales Operations

ASIA

EPSON (CHINA) CO., LTD.

23F, Beijing Silver Tower 2# North RD DongSanHuan ChaoYang District, Beijing, CHINA Phone: +86-10-6410-6655 Fax: +86-10-6410-7320

SHANGHAI BRANCH

7F, High-Tech Bldg., 900, Yishan Road Shanghai 200233, CHINA Phone: +86-21-5423-5522 Fax: +86-21-5423-5512

EPSON HONG KONG LTD.

20/F, Harbour Centre, 25 Harbour Road Wanchai, Hong Kong Phone: +852-2585-4600 Fax: +852-2827-4346 Telex: 65542 EPSCO HX

EPSON Electronic Technology Development

(Shenzhen) LTD. 12/F, Dawning Mansion, Keji South 12th Road Hi- Tech Park, Shenzhen Phone: +86-755-2699-3828 Fax: +86-755-2699-3838

EPSON TAIWAN TECHNOLOGY & TRADING LTD.

14F, No. 7, Song Ren Road Taipei 110 Phone: +886-2-8786-6688 Fax: +886-2-8786-6660

EPSON SINGAPORE PTE., LTD.

 1 HarbourFront Place

 #03-02 HarbourFront Tower One, Singapore 098633

 Phone: +65-6586-5500
 Fax: +65-6271-3182

SEIKO EPSON CORPORATION KOREA OFFICE

50F, KLI 63 Bldg., 60 Yoido-dong Youngdeungpo-Ku, Seoul, 150-763, KOREA Phone: +82-2-784-6027 Fax: +82-2-767-3677

GUMI OFFICE

2F, Grand B/D, 457-4 Songjeong-dong Gumi-City, KOREA Phone: +82-54-454-6027 Fax: +82-54-454-6093

SEIKO EPSON CORPORATION SEMICONDUCTOR OPERATIONS DIVISION

IC Sales Dept. IC International Sales Group 421-8, Hino, Hino-shi, Tokyo 191-8501, JAPAN Phone: +81-42-587-5814 Fax: +81-42-587-5117



EPSON Electronic Devices Website

http://www.epson.jp/device/semicon_e